

Line 6, replace ", wherein initial rolling is carried out" to --. Initial

rolling is performed--;

Line 10, delete the line in its entirety and replace with --first deformation

A2 stage. The coil of the intermediate strip is uncoiled after reaching an intermediate coil weight and--;

Line 12, after the end of the line, starting its own line, add the heading,

--2. Description of the Prior Art--;

Line 13, delete the line in its entirety and replace with --A prior art

A3 process for producing hot-rolled steel is described in--;

Line 16, change "carried out" to --performed--;

Line 17, change "carried out" to --performed--;

Line 19, change "in the form of" to --including--;

Line 20, change "being rolled down, wherein the weight of the" to --the

initial rolling stage until the coil reaches a predetermined weight which--;

Line 21, delete the first occurrence of "coil";

Line 23, delete "weight of";

Line 24, change "the finished coil" to --desired finished coil weight--;

Line 27, change "When" to --Once--;

Line 28, change "as much as desired" to --up to--;

Line 29, delete the line and replace with --the plant capacity and

technical--;

On page 2, line 2, change "In order to" to --To-- and insert --prior art-- before

"methods";

Line 7, after "requires" insert --the use of--;

Line 9, delete "as was already mentioned,"

Line 12, before "coil weight" insert --finished--;

Line 15, change "when" to --associated with--;

Line 16, change "so that" to --which causes-- and delete "occur specifically";

Line 18, after the end of the line, starting on its own line, add the heading,

--SUMMARY OF THE INVENTION--;

Line 23, insert --present-- before "invention" and delete "in the first deformation;

Line 24, delete "stage" and change "of the " to --from a--;

Line 25, change "out in endless manner to form" to --in a continuous

manner through a first deformation stage to form an--;

Line 26, change ", and in that after more or less endless" to --. After continuous--;

Line 27, change "the intermediate strip of this intermediate coil" to --the entire intermediate coil through a second deformation stage, the intermediate strip-- and change "desired coil" to --desired finished coil--;

Line 28, delete "only following the second deformation stage" and after the end of the line, add the following heading,

--DETAILED DESCRIPTION OF THE PREFERRED EMBODIMENTS--

Line 29, delete the line in its entirety and replace with --In a continuous

AS casting plant followed by an initial or first deformation stage--;

Line 30, delete "group" and change "is produced by an endless rolling process for finishing" to --outputted from the continuous casting plant is reduced by a

A6 continuous rolling process in the initial deformation stage for further processing--;

Line 31, change "the finishing" to --a finishing--;

On page 3, line 1, change "endless" to --continuous--, change "cut" to --severed--, and change "deformation" to --first deformation stage--;

Line 2, delete "group", change "cutting" to --severing--, and change "comprising a" to --having a length which includes a--;

Line 4, change "train" to --or second deformation stage--;

Line 6, change "can be operated" to --is operable--;

Line 7, change "carry out endless" to --perform continuous--;

Line 12, after "capacity" insert --or collection capacity--;

Line 14, change "which are made possible by" to --possible--;

Line 15, change "a procedure of the type mentioned above," to -- using the inventive procedure, finished--;

Line 16, change "an endless" to --a continuous--;

Line 17, after "tongue" insert --,--;

Line 18, change "develops" to --, occurs-- and change "first coil" to --
first finished coil--;

Line 19, change "last coil" to --last finished coil--;

Line 21, change "first coil" to --first finished coil--;

Line 23, change "carried out" to --performed-- and change "mandrel" to
--a mandrel--;

Line 32, change "precursor" to --intermediate--; and

On page 4, line 2, change "consist in the possibility of" to --include--.

In the Abstract

On line 1 of the abstract, change "the production of" to --producing--;

Line 3, change ", wherein initial rolling is carried out" to --. Initial
rolling is performed--;

Line 7, change ", wherein the" to --. The-- and change "the coil weight"
to --an intermediate coil weight--;

Line 11, change "endless manner to form" to --continuous manner to
form the--;

Line 12, change ", and after more or less endless" to --. After--;

Line 13, after "intermediate coil" insert --in the second deformation
stage, the coil-- and change "desired coil" to --desired finished coil--.